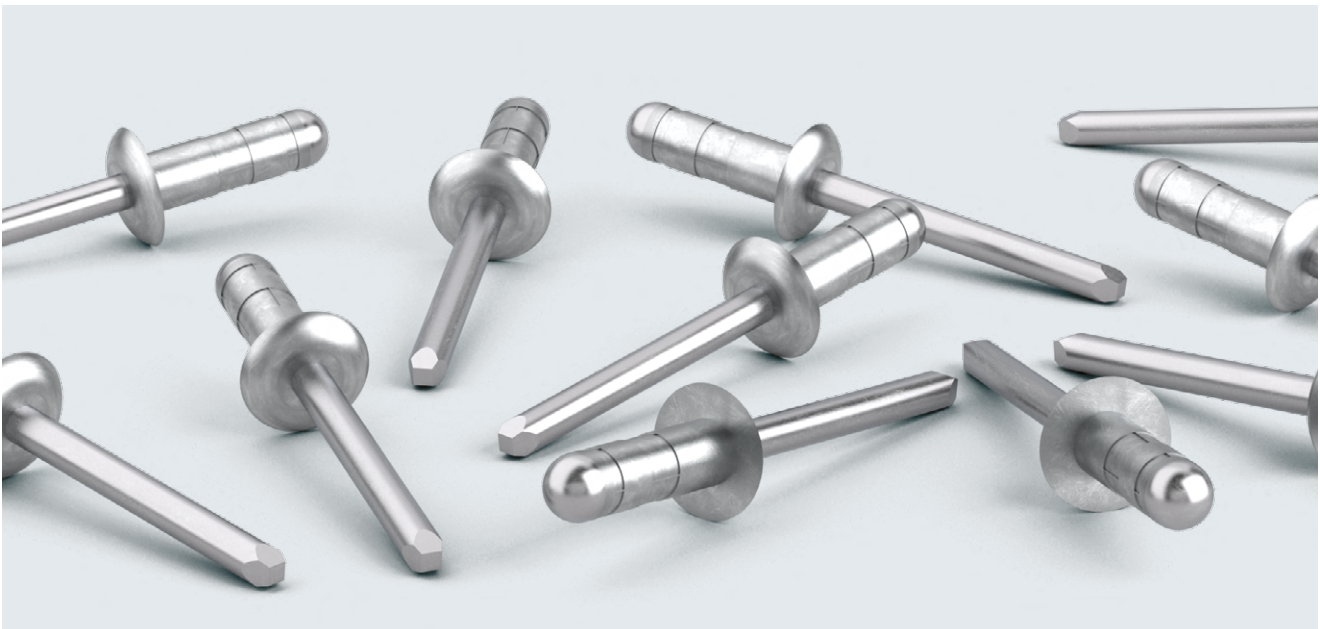




# TIFAS® Multigrip blind rivets



The outstanding features of this multifaceted blind rivet are its flexibility and large gripping surface, which means that less storage space and fewer different tools are needed. Other benefits of the rivet include its high tensile strength, good bearing pressure and vibration resistance. Designed for applications involving varying gripping areas.

## Large grip range

The multi-purpose properties of this blind rivet mean that it can replace a large number of standard blind rivets (simplified dispatch, lower stock inventory, varied dimensions)

## Hole-filling properties

The rivet shank swages radially during installation, thus compensating for tolerances in bore  $\varnothing$  and hole spacing and ensuring the fastening is tight with zero clearance. Its hole-filling properties make the TIFAS® Multigrip ideal for repair work.



## Secure mandrel retention

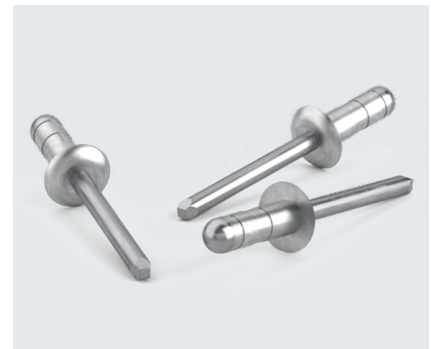
As the TIFAS® Multigrip retains the mandrel securely and flush, there is no rattling from loose spent mandrels or any risk of spent mandrels being lost. Once installed, the blind sleeve envelops the remaining part of the mandrel, holding it flush and securely fastened.

## Sample applications

- General industry
- Automotive industry
- Construction industry
- A/C equipment
- Construction engineering
- Facade construction
- Container and housing construction
- Furniture industry
- Bodywork and vehicle manufacture

## Benefits at a glance

- Universal use
- Large grip range
- Good hole-filling pressure
- Mandrel remains secured
- Ideal for hard/soft connections
- Quick and secure installation
- Permanent secure fixing
- Heatless installation means component will not warp.
- Eliminates extensive refinishing
- Combines various materials such as metals and plastics
- Ideal for lightweight constructions.



## General official approval Z-14.1-4

When it comes to blind rivets, Titgemeyer offers official certification from an external monitoring body, including for some of our Multigrip versions. When running static calculations, users of these fasteners have the possibility of consulting data from the general official approval. The official approval makes the task of performing a structural analysis easier for the user.

# TIFAS® Multigrip blind rivets

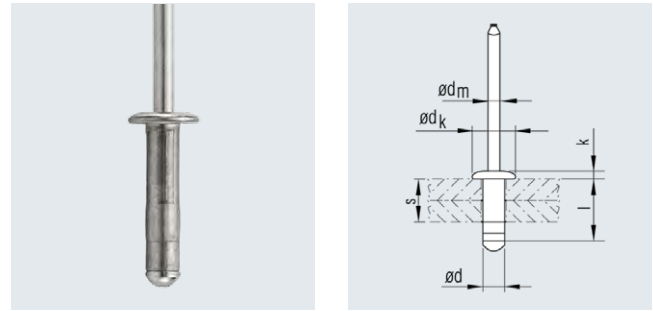


## Truss head

## Material

█ Sleeve:  
Aluminium ALMg 2.0/2.5

█ Mandrel:  
Steel, galvanised



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
3.2	3.3 - 3.4	0.8 - 3.4	6.8	6.4	0.95	1.8	750	1040	421 120 900
		0.8 - 4.8	8.0	6.4	0.95	1.8	750	1040	421 121 001
		1.2 - 6.4	9.5	6.4	0.95	1.8	750	1040	421 126 907
		4.0 - 7.9	11.1	6.4	0.95	1.8	750	1040	421 122 001
		5.5 - 9.5	12.7	6.4	0.95	1.8	750	1040	421 123 900
4.0	4.1 - 4.2	0.5 - 3.2	6.8	7.9	1.20	2.0	1130	1700	421 310 000
		1.2 - 6.4	9.5	7.9	1.20	2.25	1130	1700	421 131 907
		3.2 - 7.9	11.1	7.9	1.20	2.25	1130	1700	421 312 907
		4.0 - 9.5	12.7	7.9	1.20	2.25	1130	1700	421 132 001
		6.4 - 12.7	16.9	7.9	1.20	2.25	1130	1700	421 136 001
4.8	4.9 - 5.0	1.6 - 6.4	10.3	9.8	1.45	2.8	1560	2400	421 141 002
		2.0 - 8.0	12.1	9.8	1.45	2.8	1560	2400	421 140 907
		4.8 - 11.1	15.1	9.8	1.45	2.8	1560	2400	429 127 907
		6.4 - 12.7	16.9	9.8	1.45	2.8	1560	2400	421 143 901
		9.0 - 15.0	19.5	9.8	1.45	2.8	1560	2400	421 149 001
		12.7 - 19.8	24.8	9.8	1.45	2.8	1560	2400	421 144 001

\* Strengths at break relate to rivet failure.

Other designs available on request.

# TIFAS® Multigrip blind rivets

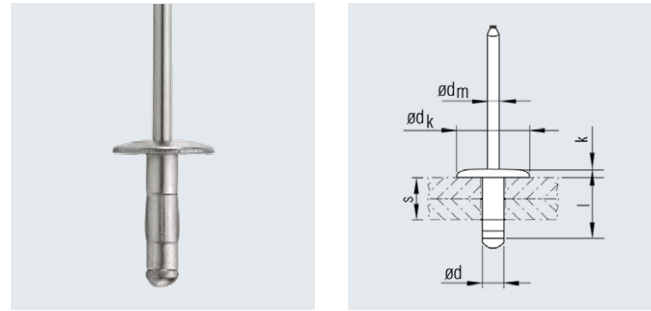


## Large truss head

### Material

**Sleeve:**  
Aluminium AlMg 2.0/2.5

**Mandrel:**  
Steel, galvanised



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
3.2	3.3 - 3.4	0.8 - 4.8	8.0	9.50	1.20	1.80	750	1040	423 123 907
		1.2 - 6.4	9.5	9.50	1.20	1.80	750	1040	421 124 900
		4.0 - 7.9	11.1	9.50	1.20	1.80	750	1040	423 126 907
4.0	4.1 - 4.2	3.2 - 7.9	11.1	12.00	1.50	2.25	1160	1700	423 132 900
		4.0 - 9.5	12.7	12.00	1.50	2.25	1160	1700	423 134 907
		6.4 - 12.7	16.9	12.00	1.50	2.25	1160	1700	423 135 907
4.8	4.9 - 5.0	1.6 - 6.4	10.3	15.85	1.75	2.80	1590	2400	423 421 907
		4.8 - 11.1	15.1	15.85	1.75	2.80	1590	2400	423 422 907
		6.4 - 12.7	16.9	15.85	1.75	2.80	1590	2400	423 423 907
		12.7 - 19.8	24.8	15.85	1.75	2.80	1590	2400	423 424 907

\* Strengths at break relate to rivet failure.

Other designs available on request.

# TIFAS® Multigrip blind rivets

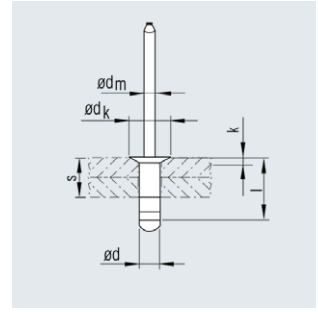


## Countersunk 120°

### Material

**Sleeve:**  
Aluminium AlMg 2.0/2.5

**Mandrel:**  
Steel, galvanised



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
3.2	3.3 - 3.3	2.4 - 6.4	9.7	5.35	0.85	1.80	700	930	425 123 000
		4.0 - 7.9	11.1	5.35	0.85	1.80	700	930	425 124 907
		4.0 - 9.5	12.7	5.35	0.85	1.80	700	930	425 125 907
4.0	4.1 - 4.2	1.2 - 6.4	9.7	6.30	0.90	2.25	1020	1360	421 137 900
		2.8 - 7.9	11.3	6.30	0.90	2.25	1020	1360	422 312 907
		4.3 - 9.5	12.7	6.30	0.90	2.25	1020	1360	425 129 900
4.8	4.9 - 5.0	3.2 - 7.9	12.1	8.70	1.45	2.80	1590	2400	422 140 001
		6.4 - 12.7	16.9	8.70	1.45	2.80	1590	2400	422 142 001

\* Strengths at break relate to rivet failure.


Other designs available on request.


# TIFAS® Multigrip blind rivets

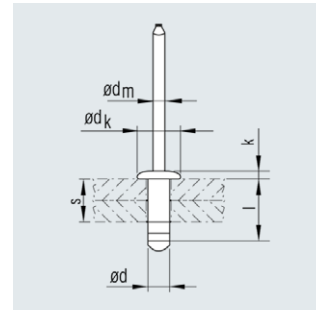


## Truss head

## Material

 Sleeve:  
Aluminium AlMg 2.0/2.5

 Mandrel:  
Stainless steel A2



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
3.2	3.3 - 3.4	0.8 - 3.4	6.8	6.40	0.95	1.80	750	1040	421 220 907
		0.8 - 4.8	8.0	6.40	0.95	1.80	750	1040	421 221 001
		1.2 - 6.4	9.5	6.40	0.95	1.80	750	1040	421 222 907
		4.0 - 7.9	11.1	6.40	0.95	1.80	750	1040	421 223 907
		5.5 - 9.5	12.7	6.40	0.95	1.80	750	1040	421 224 907
4.0	4.1 - 4.2	1.2 - 6.4	9.5	7.90	1.20	2.25	1130	1700	421 230 001
		3.2 - 7.9	11.1	7.90	1.20	2.25	1130	1700	421 231 907
		4.0 - 9.5	12.7	7.90	1.20	2.25	1130	1700	428 191 000
		6.4 - 12.7	16.9	7.90	1.20	2.25	1130	1700	421 233 907
4.8	4.9 - 5.0	1.6 - 6.4	10.3	9.80	1.45	2.80	1560	2400	421 243 001
		4.8 - 11.1	15.1	9.80	1.45	2.80	1560	2400	421 244 001
		6.4 - 12.7	16.9	9.80	1.45	2.80	1560	2400	421 523 907
		12.7 - 19.8	24.8	9.80	1.45	2.80	1560	2400	421 525 907

\* Strengths at break relate to rivet failure.

Other designs available on request.

# TIFAS® Multigrip blind rivets

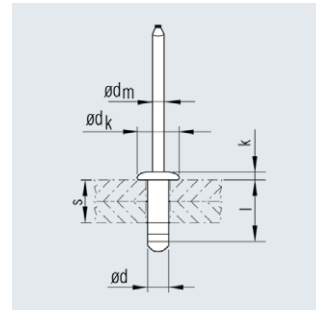


## Truss head

## Material

Sleeve:  
Steel SAE 1006, or equivalent,  
galvanised, passivated

Mandrel:  
Steel SAE 1018/1035,  
galvanised, passivated



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
3.2	3.3 - 3.4	1.0 - 4.0	9.0	7.2	0.90	2.10	1120	1710	421 021 000
		1.0 - 9.0	13.0	7.2	0.90	2.10	1120	1710	421 023 001
4.0	4.1 - 4.2	1.4 - 5.0	11.0	8.1	1.20	2.70	1400	2300	421 028 000
		1.4 - 8.0	14.0	8.1	1.20	2.70	1400	2300	421 032 000
4.8	4.9 - 5.0	1.5 - 4.0	9.0	9.8	1.45	2.90	2500	3800	421 067 000
		1.5 - 6.0	11.0	9.8	1.45	2.90	2500	3800	421 068 000
		1.5 - 9.0	14.0	9.8	1.45	2.90	2500	3800	421 069 000
		6.7 - 12.0	17.0	9.8	1.45	2.90	2500	3800	421 072 000
6.4	6.7 - 6.9	1.5 - 7.5	14.5	13.0	3.00	4.20	3400	4100	421 080 000

\* Strengths at break relate to rivet failure.

Other designs available on request.

# TIFAS® Multigrip blind rivets

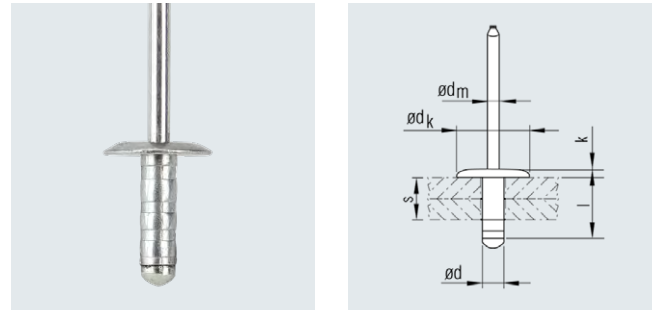


## Large truss head

### Material

Sleeve:  
Steel SAE 1006, or equivalent,  
galvanised, passivated

Mandrel:  
Steel SAE 1018/1035,  
galvanised, passivated



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
4.8	4.9 - 5.0	1.5 - 4.0	9.0	15.90	1.90	2.90	2500	3900	423 067 000
		1.5 - 9.0	14.0	14.00	1.70				2500

\* Strengths at break relate to rivet failure.

Other designs available on request.



# TIFAS® Multigrip blind rivets

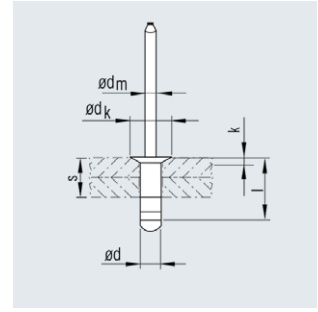


## Countersunk 120°

### Material

Sleeve:  
Steel SAE 1006, or equivalent,  
galvanised, passivated

Mandrel:  
Steel SAE 1018/1035,  
galvanised, passivated



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
4.8	4.9 - 5.0	2.5 - 6.0	11.0	8.6	1.3	2.9	2400	3900	421 073 000
		3.0 - 9.0	14.0	8.6	1.3		2400	3900	421 074 000
		4.0 - 12.0	17.0	8.6	1.3		2400	3900	421 070 000
		8.5 - 16.5	22.0	8.6	1.3		2400	3900	421 071 000

\* Strengths at break relate to rivet failure.

Other designs available on request.

# TIFAS® Multigrip blind rivets



## Truss head

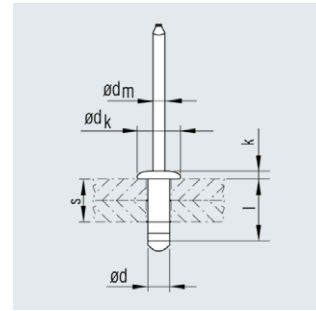
## Material

Sleeve:

Stainless steel AISI 302/304

Mandrel:

Stainless steel 304/434



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
3.2	3.3 - 3.4	1.0 - 3.5	8	6	1	2.2	1600	1900	421 721 906
4.0	4.1 - 4.2	1.6 - 6.0	12	8	1.1	2.7	2400	3200	421 733 000
		6.5 - 10.0	16.8	8	1.1	2.7	2400	3200	421 734 000
4.8	4.9 - 5.0	1.5 - 6.0	10.3	9.8	1.85	3.4	3900	5000	421 741 000
		2.5 - 7.5	12.7	9.8	1.85	3.4	3900	5000	421 742 000
		5.0 - 10.0	15.1	9.8	1.85	3.4	3900	5000	421 743 000
		6.5 - 11.5	16.9	9.8	1.85	3.4	3900	5000	421 745 000

\* Strengths at break relate to rivet failure.

Other designs available on request.

# TIFAS® Multigrip blind rivets

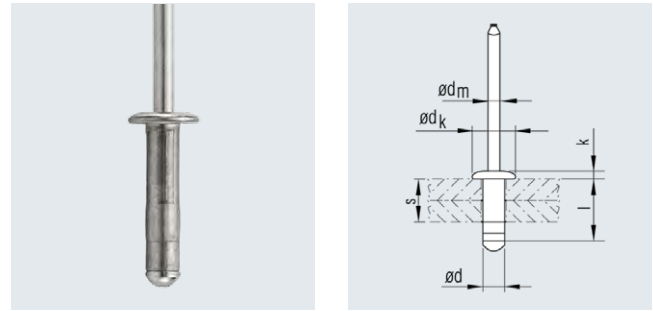


## Truss head

## Material

█ Sleeve:  
Aluminium RAL 9005

█ Mandrel:  
Steel, galvanised



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
3.2	3.3	0.8 - 4.8	8.4	6.6	1.4	1.8	600	900	428 400 907
		4.0 - 7.9	11.5	6.6	1.4	1.8	600	900	428 401 907
		6.4 - 11.1	15.5	6.6	1.4	1.8	600	900	428 402 907
4.0	4.1	0.5 - 3.2	7.2	8.0	1.7	2.2	950	1.500	428 405 907
		3.2 - 7.9	11.5	8.0	1.7	2.2	950	1.500	428 406 907
		6.4 - 12.7	17.3	8.0	1.7	2.2	950	1.500	428 407 907
4.8	4.9	1.6 - 6.4	10.7	10.0	2.0	2.6	1.320	2.000	428 410 907
		6.4 - 12.7	17.3	10.0	2.0	2.6	1.320	2.000	428 411 907
		12.7 - 19.8	25.2	10.0	2.0	2.6	1.320	2.000	428 412 907

\* Strengths at break relate to rivet failure.


Other designs available on request.


# TIFAS® Multigrip blind rivets

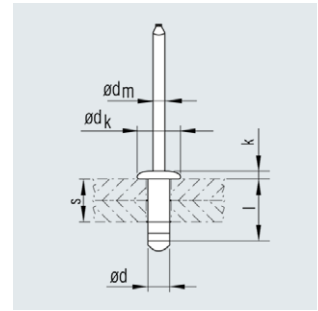


## Truss head

## Material

 Sleeve:  
Aluminium RAL 9010

 Mandrel:  
Steel, galvanised



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head $\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]	Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
							Shear [N]	Tensile [N]	
3.2	3.3	0.8 - 4.8	8.4	6.6	1.4	1.8	600	900	428 440 907
		4.0 - 7.9	11.5	6.6	1.4	1.8	600	900	428 441 907
		6.4 - 11.1	15.5	6.6	1.4	1.8	600	900	428 442 907
4.0	4.1	0.5 - 3.2	7.2	8.0	1.7	2.2	950	1.500	428 445 907
		3.2 - 7.9	11.5	8.0	1.7	2.2	950	1.500	428 446 907
		6.4 - 12.7	17.3	8.0	1.7	2.2	950	1.500	428 447 907
4.8	4.9	1.6 - 6.4	10.7	10.0	2.0	2.6	1.320	2.000	428 450 907
		6.4 - 12.7	17.3	10.0	2.0	2.6	1.320	2.000	428 451 907
		12.7 - 19.8	25.2	10.0	2.0	2.6	1.320	2.000	428 452 907

\* Strengths at break relate to rivet failure.

Other designs available on request.

# TIFAS® Multigrip blind rivets

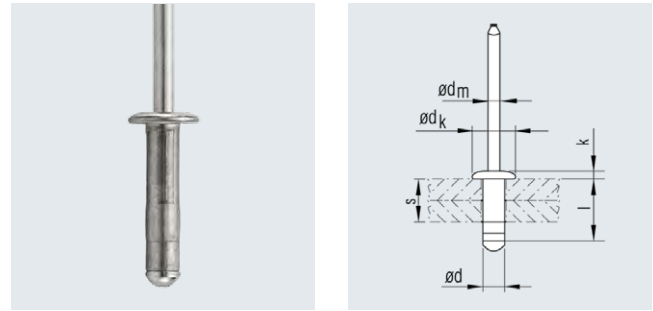


## Truss head

## Material

**Sleeve:**  
Aluminium RAL 9011

**Mandrel:**  
Steel, galvanised



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve l $\pm 0.3$ [mm]	Blind rivet head		Mandrel $\varnothing$ dm nom. [mm]	Nominal strength at break*		Article No.
				$\varnothing$ dk $\pm 0.3$ [mm]	Height k $\pm 0.2$ [mm]		Shear [N]	Tensile [N]	
3.2	3.3	0.8 - 4.8	8.4	6.6	1.4	1.8	600	900	428 420 907
		4.0 - 7.9	11.5	6.6	1.4	1.8	600	900	428 421 907
		6.4 - 11.1	15.5	6.6	1.4	1.8	600	900	428 422 907
4.0	4.1	0.5 - 3.2	7.2	8.0	1.7	2.2	950	1.500	428 425 907
		3.2 - 7.9	11.5	8.0	1.7	2.2	950	1.500	428 426 907
		6.4 - 12.7	17.3	8.0	1.7	2.2	950	1.500	428 427 907
4.8	4.9	1.6 - 6.4	10.7	10.0	2.0	2.6	1.320	2.000	428 430 907
		6.4 - 12.7	17.3	10.0	2.0	2.6	1.320	2.000	428 431 907
		12.7 - 19.8	25.2	10.0	2.0	2.6	1.320	2.000	428 432 907

\* Strengths at break relate to rivet failure.

Other designs available on request.